What is claimed is:

belt formed by spirally winding a cord along a circumferential direction of a crown portion of the tire, and a pair of cross belt members arranged in parallel to each other at both sides of an equatorial plane of the tire and at a given opening space, cords of which members being extended at a given cord angle in opposite directions to each other with respect to the equatorial plane, an improvement wherein the tire is mounted as a front tire such that the pair of cross belt members are arranged so as to finally contact a portion of the cord in the belt member facing the opening space with ground in a forward rotating direction of the tire.

- 2. In a method of mounting a pneumatic radial tire comprising a spiral belt formed by spirally winding a cord along a circumferential direction of a crown portion of the tire, and a pair of cross belt members arranged in parallel to each other at both sides of an equatorial plane of the tire and at a given opening space, cords of which members being extended at a given cord angle in opposite directions to each other with respect to the equatorial plane, an improvement wherein the tire is mounted as a rear tire such that the pair of cross belt members are arranged so as to firstly contact a portion of the cord in the belt member facing the opening space with ground in a forward rotating direction of the tire.
- 3. In a method of mounting a pneumatic radial tire comprising a spiral belt formed by spirally winding a cord along a circumferential direction of a crown portion of the tire, and a pair of cross belt members arranged in parallel to each other at both sides of an equatorial plane of the tire and at a given opening space, cords of which members being extended at a given cord angle in opposite directions to each other with respect to the equatorial plane, an improvement wherein the tire is mounted as a front tire such that the pair of cross belt members are arranged so as to finally contact a portion of the cord in the belt member facing the opening space with ground in a forward rotating direction of the tire

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and another tire is mounted as a rear tire such that the pair of cross belt members are arranged so as to firstly contact a portion of the cord in the belt member facing the opening space with ground in a forward rotating direction of the tire.

- 4. A method of mounting a pneumatic radial tire according to any one of claims 1 to 3, wherein a steel cord having an initial tensile strength of no less than 50cN/cord is used in any one of the spiral belt and the pair of the cross belt members.
- 5. A method of mounting a pneumatic radial tire according to any one of claims 1 to 3, wherein a organic fiber cord having an initial tensile strength of no less than 50cN/cord is used in any one of the spiral belt and the pair of the cross belt members.
- 6. A method of mounting a pneumatic radial tire according to any one of claims 1 to 3, wherein the pair of cross belt members are arranged at the spiral belt as an outer layer or an inner layer so as to make an angle of the cord constituting each belt member with respect to the equatorial plane within a range of 80-20° as measured at the side of an acute angle, and a total width of the pair of cross belt members including the opening space is 150-70% of a tread width and a width of the opening space is 1-50 mm.

09/03/